



SURESHKUMAR. A

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Objective

1.To secure a Challenging position in a reputable organisation to expand my learning, knowledge and skills. 2. Secure a responsible career opportunity to fully utilise my training skills while making a significant contribution to the success of the company. 3. A highly organised and hard working individual looking for a responsible position to gain practical experience

Experience

- **HASSANI GROUP OF COMPANIES IN DUBAI** Nov 2021 - Still
PET INJECTION & STRETCH BLOW MOLDING - PROCESS ENGINEER AND PRODUCTION SUPERVISOR
Hassani group of companies - The complex houses 18 vertically integrated trading and manufacturing activities under one single location, one of the largest one-stop facilities in the UAE and GCC.
- **MANJUSHREE TECHNOPACK LTD, BANGALORE** March 2021 - November 2021
PET STRETCH BLOW MOULDING(ISBM) - JUNIOR PROCESSING ENGINEER
Manjushree technopack Ltd - is a thought leader in the rigid plastic packaging space today. With world class facilities and technologies, we serve every FMCG industry, vertical from dairy to liquor, food products, agro chemicals, pharma, home care and personal care. The group stands tall with pan India presence and a large converting capacity of over 175,000 MT of plastics in bottles, containers and PET preforms.
- **SKYPET POLYMERS, COIMBATORE** April 2019 - March 2021
PET STRETCH BLOW MOULDING(ISBM) - PRODUCTION SUPERVISOR TRAINEE
Skypet Polymers - An ISO 14001,AS9100D certified company based in india. It's one of the Famous PET BOTTLE & PERFORM MANUFACTURING Company in Tamilnadu Located in Coimbatore District.
- **THREYES SIRINISON HARNESS PVT LTD, CHENNAI** January 2019 - April 2019
INJECTION MOLDING - PROJECT TRAINEE
This is an as ISO/TS 16949-2002, ISO 14001-2004, certified company A leading manufacturer of plastic auto components injection molded parts in Tamil Nadu.

Skills

- 1.Have 3 experience in ISBM, TWO STAGE BLOW MOLDING AND INJECTION MOULDING.
- 2.Handling all Type of ASB machine.
- 3. Expert in Pet Troubleshooting.
- 4.Well Known in Mold change both ISBM (single stage and Two stage) and INJECTION MOULDING.
- 5.Knowledge about Machines Maintenance and Mold maintenance.
- 6.Basic knowledge about Dryers, Mtc, Chiller, Cooling Towers and Oil, water,moisture Filters.
- 7. Having Experience in Machines auxiliary Installations.
- 8.Have knowledge in Machine and mold heating Issues and Machines Hydraulic pumps, Hydro motor, valves issues.
- 9.Have knowledge in both Low Pressure and High Pressure Compressor Processes

Daily Shift Procedures

- 1.First to check the Shopfloor 5s activities
- 2. Going to Communication with Previous shift Engineers to collect all the shift information. Now what are machines Running, What are the mold changed,if has any process issues, If has any Process issue breakdowns and then any Maintenance breakdowns.

- 3.After that going to Speak with our Team.
Discuss about Manpowers, Breakdown issues, My shift mold changes and my previous shift OEE, Rejection Percentage and Quality of the products.
- 4.After that going to Machine area.Check machines running condition, Running products Quality condition,M/C oil level, if has any abnormal sounds in Machine, MTC Temperature, Dryer materials Level, Chiller Temperature, Cooling Towers Temperature, Compressor Air Pressure level.
- 5.To check the Cycle time of the products, and Manpower availability.
- 6.To attend the Daily Production, Quality and maintenance meetings. Discuss about Customer complaints, Rejection Percentage, Machine Breakdowns and Previous shift Quality issues.
- 7.Update process Parameters, Shift Production Quantity, Shift Breakdowns.

Activities

- 1.Handling on machine troubleshooting, manpower management, maintaining high quality products and achieving 100% plan vs actual.
- 2.Handling full automatic machines with robotic controls.
- 3.To review and monitor well implementation of all systems such as TS 16949 quality system and production management system.
- 4.Responsible for customer satisfaction with high quality of products. To improve production target achievement by reducing mold changeover time with help of moldsetters.
- 5.Focus on employee safety and health related issues at the workplace. Focus on 3C&6S activities rejection reduction and material wastages reduction improve productivity/reduce cycle time.
- 6.Responsible for overall production of the plant along with the management team.
- 7.Responsible for coordination with customers, suppliers, and ensuring customer standards are met and resolved customer complaints.
- 8.Encourage an enhanced sense of health and safety awareness within the entity, particularly through training and effective communication.
- 9.Investigation of workplace accidents and implementation of corrective and preventive action
- 10.Continuous improvement of processes as well as technology in coordinate with the quality method, and engineering functions to eliminate waste, reduce inventory, cycle time, operational expenses, defect rates and increase yields.
- 11.Driving best practices of 5S, KAIZEN, line balancing, ergonomics and team building activities.
- 12.Ensure the 100% of compliance to quality parameters during production, in order to avoid rejections and customer complaints
- 13. Improve processes systems and initiate cost saving exercises. Implementation of new upcoming projects and establishing them to the top management's satisfaction..
- 14.Responsible for leading internal complaint analysis, 5S, Kaizen, and shopfloor improvement activity.

Machine's Handling

- 1. Nessi ASB (12M, 70DPH, DPW, 50MB) Machines
- 2.Two stage Machines (CSD AND CHUM POWER)
- 3. Sumitoma Injection molding Machine
- 4.Haitian Injection molding Machine
- 5.Super Master Injection molding Machine
- 6.Global Pet Machines

Material Handling

- 1.PC
- 2.PMMA
- 3.PET
- 4.ABS
- 5.PP

Education

- [CIPET\(Central Institute of Plastics Engineering and Technology\), Chennai.](#) 2015 to 2019
B. Tech plastic Technology
63%
- [Pve matric Higher Secondary school, Dharmapuri.](#) 2013 to 2015
12th std
95.25%
- [Government higher secondary school, Errabaiyanahalli.](#) 2012
10th
93.6%

Languages

- Tamil
- English
- Hindi

Interests

- Readings books
- Playing Silambam
- Writing Stories and poems

Personal Details

- Date of Birth : 10/06/1998
- Marital Status : Single
- Nationality : Indian
- Passport Number : U1720291
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