## RIDA SUNALLAH

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## **EDUCATION**

2004-2006

# TECHNICAL BACCALAUREATE DIPLOMA SIBLIN TRAINING CENTER INSTITUTE

Machining and industrial mechanic

## PROFESSIONAL EXPERIENCE

2009 - CURRENTLY

#### 3MPLAST SAIDA – PLASTIC INJECTION MOLDING

## HOUSEHOLD, FURNITURE AND INDUSTRIAL ITEMS

- Set up and operate various sizes of injection molding machine 120 Ton to 1500 Ton
- In case of non-conformity of plastic part able to act on the mold using suitable tools (including rattan molds)
- Able to make any modifications on the mold to enhance productivity (Mechanical and air blow ejection, water runner etc...)
- Able to read hot runner and cold runner molds drawings

2007-2009

#### NPCC MUSAPHAH ABOU DHABI

#### **MACHINIST – GAS FITTINGS**

- Accurately read and understand engineering drawings and work instructions to ensure proper setup requirements, sequence operations, dimensions and tolerance levels of finished products
- Monitors controls to regulate machining factors such as speed, feed, coolant flow, depth and angle of cut
- Uses measuring instruments or gauges to assure each part meets specifications
- Confers with CNC programmers and production management to resolve machining issues
- Proposes process improvements, participates in the company quality and health and safety programs, and performs other duties as assigned.
- Performs and documents quality checks during machining operations

#### 2006 - 2007

## **KARAM WORKSHOP – SAIDA**

## **MACHINIST - GEAR BOXES**

- Review samples, drawings or instructions to understand specifications of output
- Plan the sequence of necessary actions for the completion of a job
- · Take measurements and mark material for cutting or shaping
- Select appropriate machines or load material for a job
- Determine size of batches, speed of machine etc....
- Monitor machine while working to adjust the feed maintain temperature and identify issues
- Check output to ensure consistency with specifications and discard defects
- Keep record of approved and defective units or final products
- Perform routine machine maintenance and repair minor damages

## **SKILLS**

- Sense of communication and human relations
- Capable of identifying mistakes with mere accuracy
- Capable of fulfilling any task within the required time frame
- Qualified to take apt and effective decisions
- Ready to endure numerous tasks with great efficiency
- Proficient under work pressure
- Efficient in using Lathe, drill, Milling, Grinding, Metal Shaper, all kind of welding and cutting tools
- Improvement methodology: Lean Manufacturing

## **LANGUAGES**

English: Very good

• Arabic: Mother Tongue

## **OTHERS**

Microsoft Office (Word, Excel, Power Point), Internet,