

# **ASHIK PRETHEESH**

# **CAREER OBJECTIVES**

To strive for excellence and to work hard towards a challenging position, where I can apply my technical and analytical skills efficiently to place myself in a suitable field, which can provide me an opportunity to showcase my talents to explore the infinite possibilities of the field.

#### **EXPERIENCE**

Tool Maker Trainee Sep 2022 – Present APTIV Connection System India Pvt LtdKochi, India

Manufacturing & Assembly of Molds for automotive and electronic connectors.

Department: - Tool Assembly

- Assembling all mould elements, stage by stage.
- Analysing the mould drawings and move the part drawings to machine shop in priority basis.
- Procurement of standard items like guide pillar, guide bush, ejector pins, stripper bush, shoulder screws, capscrews, springs, etc.
- Inspecting the machined part and standard parts using callipers, micrometre, dial indicator, pin gauge etc.
- Bench fitting work such as drilling, tapping, reaming, chamfering etc.
- Checking alignment between plates, and inserts.
- Fixing ejector plate, ejector pins, screws, die springs; shoulder screws, inserts, other manufactured and standard parts and complete the assembly of tool.
- Checking blue matching and checking matching pair inserts.
- Hot runner connection checking as per the customer spec.
- Hot runner checking with actual temperature.
- Checking of the valve pin movement and shut off.

# **CONTACT**

**8** +91 8606277325

☑ ashikpratheesh101@gmail.com

△ Ernakulam, Kerala, India

#### **TECHNICAL SKILLS**

- Hot runner assembly.
- Surface grinding with accuracy.
- Basic Knowledge in AutoCAD
- Nx Siemens Software.

# **SOFT SKILLS**

- o Time Management.
- Able to perform well as an individual and part of a team.
- Able to analyze complex concepts and solve problems.
- Coordinating Skill.

#### LANGUAGE KNOWN

- English
- o Malayalam
- o Tamil

- Maintain push back pin matching, both core and cavity.
- Maintain ejector pin height over sensor pin.
- Check the cooling leakage and flow test, check all lines individually with flow rate.
- Ensure the inserts and ejector pin has fool proofing.
- Fix the ejector coupler as per the customer spec.
- Ensure the gate insert and sealing area polishing.
- Check the side core positioning (stopper, secure pin, ball catch).
- Check the mould weight as per the customer requirement.

#### **MACHINES & TOOLS HANDLED**

- Surface grinding
- Milling
- Lathe
- Multi cavity moulds
- Hot runner moulds
- Proto moulds

#### **EDUCATION**

• Diploma in Tool & Die Engineering 2019 – 2023 Indria Gandhi Polytechnic College.

Marks - 78 %

• Grade 12<sup>th</sup> – CBSE 2017 - 2018

St. Philomena's Public School & Junior College.

Marks - 74%

• Grade 10<sup>th</sup> – CBSE 2016 - 2017

St. Philomena's Public School & Junior College.

Marks - 72%

# REFERENCE

 Pinto Mathew TCI, APTIV Connection System Assistant Manager Contact No: - +91 97457 89891

2. Sunil Mathew -

TCI, APTIV Connection System

Senior Engineer

Contact No: - +91 9447567042

# **PERSONAL DETAILS**

Gender : Male

Date Of Birth: 30/09/2001

Marital Status: Single

Nationality: India

Address : Chanjamattathil(H)

Piravom P.O Ernakulam,Kerala Pin :- 686664

### **PASSPORT DETAILS**

Passport Number: X9058469

Date of Expiry : 26/04/2033

Place of Issue : India